

## Apparatus For Generating a Flame Out of a Liquid

### Technical Field

5           The present invention relates to an apparatus for generating a flame. More particularly, the invention relates to an apparatus for generating a flame above a surface of a liquid.

### Background

10         Flames and bodies of water are known for their aesthetically-pleasing qualities. For example, many homes include one or more fireplaces for the aesthetic appeal of the flames created therein. In addition, ponds, fountains, whirlpools, saunas, swimming pools, and other bodies of water are known to provide a calming effect and consequently be pleasing to the observer. Therefore, it may be desirable to combine the aesthetics of a flame with the calming effects of a body of water to produce an effect  
15         that is eye-catching, aesthetically-pleasing, and soothing.

20         Systems are known that include both flame and liquid elements. For example, systems are known wherein a flame is provided above a body of water in conjunction with a plurality of fountain elements. However, these systems are typically designed for large-scale presentations and are therefore complex to use and inflexible to implement.

Thus, there is a need for an apparatus that can be used to generate a flame above a surface of a liquid that is less complex and more versatile.

### Summary

Generally, the present invention relates to an apparatus for generating a  
25         flame. More particularly, the invention relates to an apparatus for generating a flame above a surface of a liquid.

In one aspect, the invention relates to an apparatus for generating a combustible gas flame above a surface of a liquid including a manifold completely disposed within the liquid and defining a manifold space and at least one aperture, and a

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combustible gas source configured to deliver combustible gas to the manifold space, and wherein the manifold delivers the combustible gas into the liquid through the at least one aperture, and wherein the combustible gas evolves from the liquid for ignition into the combustible gas flame.

5           In another aspect, the invention relates to an apparatus for generating a combustible gas flame above a surface of a liquid including a manifold at least partially disposed within the liquid and defining a manifold space and at least one aperture, a gas tube defining a gas passage coupled to a combustible gas source, the gas passage being configured to deliver a combustible gas from the combustible gas source to the

10          manifold space, wherein the manifold delivers the combustible gas through the at least one aperture for ignition into the combustible gas flame, and at least one liquid tube defining a liquid passage positioned below the manifold, wherein the liquid passage surrounds the gas passage and is coupled to a pump configured to deliver a supply of liquid from the pump to a liquid outlet, the liquid tube at least partially defining the

15          liquid outlet.

              In yet another aspect, the invention relates to an apparatus for generating a combustible gas flame above a surface of a liquid including a manifold at least partially disposed within the liquid and defining a manifold space, a combustible gas source, wherein the combustible gas source is configured to deliver combustible gas to the manifold space through a tube defining a passage, and a pump, wherein the pump is configured to deliver a supply of liquid to the manifold through the passage. The combustible gas is introduced into the supply of liquid and the combustible gas and the supply of liquid are delivered to the manifold space through the passage and are discharged from the manifold for ignition into the combustible gas flame.

25          In yet another aspect, the invention relates to an apparatus for generating a combustible gas flame above a surface of a liquid including a float configured to float on the surface of the liquid, a manifold disposed on the float and defining a manifold space and at least one aperture, and a combustible gas source disposed on the float and coupled to the manifold, wherein the combustible gas source delivers combustible gas

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to the manifold space and wherein the combustible gas is delivered from the manifold for ignition into the combustible gas flame.

- In another aspect, the invention relates to a method for generating a combustible gas flame above a surface of a liquid, the method comprising steps of:
- 5 providing a manifold defining a manifold space, wherein the manifold is constructed to be completely disposed within the liquid to discharge combustible gas into the liquid and allow the combustible gas to evolve from the liquid to be ignited above the surface of the liquid; and providing a gas tube to supply combustible gas to the manifold space.

- In another aspect, the invention relates a method for generating a
- 10 combustible gas flame above a surface of a liquid, the method comprising steps of: providing a manifold for discharge of combustible gas; providing a gas tube to define a gas passage to deliver the combustible gas from a combustible gas source to the manifold, wherein the gas is ignited above the surface of the liquid; and providing a liquid tube surrounding the gas tube, wherein the liquid tube and gas tube define a
- 15 liquid passage for the delivery of a supply of liquid to a liquid outlet for discharge.

- In a further aspect, the invention relates to a method for generating a combustible gas flame above a surface of a liquid, the method comprising steps of:
- providing a combustible gas source for providing combustible gas; providing an apparatus including a manifold defining a manifold space, wherein the apparatus is at least partially disposed within the liquid; providing a supply of liquid to the apparatus; swirling the supply of liquid in the apparatus to create a center portion substantially free of the supply of liquid; introducing the combustible gas into the center portion; providing the combustible gas and the supply of liquid to the manifold space; discharging the supply of liquid and the combustible gas from the manifold; and
- 25 igniting the combustible gas to create the combustible gas flame.

In a further aspect, the invention relates to an apparatus for generating a combustible gas flame above a surface of a liquid including a manifold at least partially disposed within the liquid and defining a manifold space, means for delivering combustible gas to the manifold space for ignition to create the combustible gas flame,

and means for delivering a supply of liquid for delivery to a liquid outlet defined by the apparatus.

The above summary of the present invention is not intended to describe each disclosed embodiment or every implementation of the present invention. Figures 5 in the detailed description that follow more particularly exemplify embodiments of the invention. While certain embodiments will be illustrated and describing embodiments of the invention, the invention is not limited to use in such embodiments.

### **Brief Description of the Drawings**

The invention may be more completely understood in consideration of 10 the following detailed description of various embodiments of the invention in connection with the accompanying drawings, in which:

Figure 1 is a side view of a first example embodiment of an apparatus made in accordance with the present invention;

15 Figure 2 is an opposite side view of the apparatus of Figure 1;

Figure 3 is a top view of the apparatus of Figure 1;

Figure 4 is a bottom view of the apparatus of Figure 1;

Figure 5 is a cross-sectional view of the apparatus taken along line C-C of Figure 3;

Figure 6 is an exploded view of the apparatus of Figure 1;

20 Figure 7 is a side view of a second example embodiment of an apparatus made in accordance with the present invention;

Figure 8 is a cross-sectional view of the apparatus taken along line A-A of Figure 7;

25 Figure 9 is a side view of a third example embodiment of an apparatus made in accordance with the present invention;

Figure 10 is a side view of a fourth example embodiment of an apparatus made in accordance with the present invention including an example embodiment of an isolation assembly; and

Figure 11 is a top view of the apparatus including the isolation assembly of Figure 10.

While the invention is amenable to various modifications and alternate forms, specifics thereof have been shown by way of example and the drawings and will be described in detail. It should be understood, however, that the intention is not to limit the invention to the particular embodiments described. On the contrary, the intention is to cover all modifications, equivalents, and alternatives falling within the spirit and scope of the invention.

#### Detailed Description

The invention is applicable to an apparatus for generating a flame. More particularly, the invention relates to an apparatus for generating a flame above a surface of a liquid. While the present invention is not so limited, an appreciation of the various aspects of the invention will be gained through a discussion of the examples provided below.

An apparatus made in accordance with this invention may generally create a flame above a surface of a liquid, the apparatus preferably being disposed at least partially in the liquid. As used herein, the term "flame" indicates any type of combustion created when a combustible material, such as a combustible gas, for example, natural gas, LP gas, or mixtures thereof with air, is ignited using any known type of ignition, such as, for example, a manual or electronic ignition, to create a flame. The term "liquid" is used herein to denote any body of liquid, such as, for example, a pond, lake, river, fountain, water display, Jacuzzi, sauna, swimming pool, or other such body wherein it would be desirable to add a flame. The term "liquid" should not be interpreted to be limited to water, but may also include other non-combustible liquids, composite liquids, or gels. The liquid may contain dissolved or dispersed materials or compounds therein. Further, the phrase "above a surface of a liquid" is used to generally denote any space above the surface of the liquid, including the point at which the flame originates from or touches the surface as well as any other point above the surface.

Referring now to Figures 1-6, an example apparatus 100 made in accordance with a first embodiment of the invention is shown. The apparatus 100 generally includes a manifold assembly 110, a liquid assembly 150, and an outer cylindrical sleeve 151. The manifold assembly 110, shown in cross-section in Figure 5 and exploded in Figure 6, includes a manifold 112 and a cylindrical portion 169. The manifold 112 defines a manifold space 171 that is fluidly coupled to a gas intake 116 and a gas passage 114 defined by a gas tube 115 disposed in the cylindrical portion 169, as described below. Optionally, an air intake 118 can also be coupled to the manifold 112 through the gas passage 114.

The gas intake 116 may be coupled to a combustible gas source (not shown) to provide a combustible gas such as, for example, natural gas or LP gas. In addition, a gas/air mixture may alternatively be supplied to the gas intake 116. Gas delivered to the gas intake 116 is directed through the gas passage 114 and into the manifold space 170 of the manifold 112. If an additional air source is desired, air from the air intake 118 may also be introduced into the manifold via the passage 114. Air from the air intake 118 may mix with the gas from the gas intake 116. The manifold 112, in turn, allows the gas or gas/air mixture to evolve from the manifold space 170 of the manifold 112 via one or more apertures 113 defined in a top surface of the manifold 112 and into a space above the manifold 112.

The apertures 113 may be arranged in specific patterns to create the desire flame shape and effect. In addition, although multiple apertures 113 are shown, a single aperture can be used to deliver combustible gas for combustion. The combustible gas which exits or discharges from the manifold 112 may be ignited by an electronic ignition and flame-sensing assembly 120 to form a combustible gas flame. Alternatively, the combustible gas can be ignited manually. Both the electronic and manual ignition systems are described in greater detail below.

The liquid assembly 150, shown in cross-section in Figure 5 and exploded in Figure 6, includes the gas intake 116, liquid intake 152, a circumferential liquid outlet 156, and a plurality of liquid passages 154 defined by a plurality of liquid tubes 155 fluidly connecting the liquid intake 152 to a cavity 162 formed between the

manifold assembly 110 and the outer sleeve 151. The cavity 162, in turn, opens into the liquid outlet 156. The liquid intake 152 may be coupled via threads 160 to a pump (not shown) that provides a supply of liquid under a pressure sufficient to cause the supply of liquid to travel through one or more of the plurality of liquid passages 154 and

5       through the liquid outlet 156. The liquid outlet 156, as shown, is defined between an end 153 of the sleeve 151 and the manifold 112. Alternatively, the liquid outlet 156 may be completely defined by the liquid tubes 155 themselves. In addition, the liquid outlet 156 may alternatively be positioned above the manifold 112 by extending the liquid passages 154 beyond the manifold 112 so that the supply of liquid exits into the

10      space above that of the manifold 112.

The supply of liquid may originate from at least three sources: (1) the supply of liquid may originate from the liquid (i.e. it is drawn from the liquid that the apparatus is disposed within); (2) the supply of liquid may originate from a separate source; or (3) the supply of liquid may originate and be recycled from the supply of

15      liquid itself (i.e. the supply of liquid may be segregated from the liquid that the apparatus is disposed within and the supply of liquid may be recycled through the apparatus).

The configuration of the apparatus 100 illustrated in Figures 1-6 and described above is by way of example only, and other configurations are possible. For

20      example, it is not necessary for the plurality of liquid passages 154 and the cavity 162 to surround the gas passage 114. The plurality of liquid passages 154 could simply run side-by-side with the gas passage 114, or alternatively, the gas passage 114 could surround the liquid passages 154. In addition, the plurality of liquid tubes 155 and

25      passages 154 could be replaced with a single passage and/or multiple gas passages may be provided.

The apparatus 100 may operate as follows. The apparatus 100 may be partially or fully disposed within a liquid. If the apparatus 100 is partially disposed with the liquid, at least a portion of the manifold 112 may be positioned above a surface of the liquid. Positioned in this manner, combustible gas is provided from the gas intake

30      116, through the gas passage 114, and out the apertures 113 formed in the manifold 112.

Air may also be provided from the air intake 118 and mixes with the combustible gas. Once the combustible gas evolves from the manifold 112 into the space above the liquid, the gas is ignited or continually combusted after ignition to create a combustible gas flame.

5 If the apparatus 100 is completely disposed within the liquid (i.e. the apparatus is positioned below the surface of the liquid), the combustible gas may be delivered by the manifold 112 directly into the liquid. The combustible gas may then evolve from the liquid at the surface and be combusted using a manual or electronic ignition system, thereby creating a combustible gas flame on or above the surface of the  
10 liquid. In the example embodiment, the manifold 112 may be placed 3 inches or less from the surface of the liquid. However, the manifold 112 may be placed closer or further away from the surface of the liquid depending on the volume of gas that is introduced into the liquid by the manifold 112.

If the liquid outlet 154 is positioned above the surface of the liquid, the  
15 supply of liquid provided from the liquid intake 152 and through the plurality of liquid passages 154 may exit the liquid outlet 156 into the space over the surface of the liquid and fall back into the liquid. Alternatively, if the liquid outlet 154 is placed below the surface of the liquid, the supply of liquid may be directly dispensed into the liquid.  
20 Alternatively, the apparatus 100 may function without the liquid assembly 150 altogether, instead providing only the gas flame via the manifold assembly 110.

A second example embodiment of an apparatus 200 made in accordance with the present invention is illustrated in Figures 7 and 8. The apparatus 200 functions in a manner similar to that of the apparatus 100, with exceptions noted below. The apparatus 200 includes a manifold assembly 210 and a liquid assembly 250. The  
25 manifold assembly 210 includes a gas intake 216 coupled to a gas source 217, a manifold 212, and a passage 214 defined by a tube 218 with a cylindrical wall 215 coupled to an upper passage 220 defined by an upper tube 221. Alternatively, a single tube could also be used instead of separate tube 218 and upper tube 221. The passages 214 and 220 together couple the gas intake 216 to the manifold 212. The manifold 212,

as described below, may include one or more apertures 213 formed therein to allow the gas to evolve from the manifold 212.

The liquid assembly 250 includes a liquid intake 252 coupled to a liquid pump 260. The pump 260 provides a supply of liquid to the liquid intake 252. In 5 addition, the pump 260 includes a rotary assembly 262 positioned axially with respect to the liquid intake 252. The rotary assembly 262 includes a propeller (not shown) that causes the supply of liquid to spin or swirl at a given rate. This spinning motion causes the supply of liquid, upon exiting the liquid pump 260 into the liquid intake 252, to be centrifugally-forced against the cylindrical wall 215 of the passage 214, thereby 10 creating a central portion 270 of the passage 214 generally void of any liquid contained therein, as is shown in the cross-sectional view of Figure 8 taken along line A-A of Figure 7.

The apparatus 200 may operate as follows. Once again, the apparatus 200 may be partially disposed within a liquid or may be completely disposed within the 15 liquid. A supply of liquid is provided by the pump 260 to the liquid intake 252. As the supply of liquid exits the pump 260, it is spun via the rotary assembly 262. As the supply of liquid enters the liquid intake 252 in a direction indicated by arrow 281, the spinning motion, such as in a direction 272, is centrifugally-forced against the cylindrical wall 215 of the passage 214, thereby creating the central portion 270 which 20 is generally void of any supply of liquid.

Combustible gas from the gas source 217 enters the passage 214 via the gas intake 216 in a direction indicated by arrows 280 and is introduced into and at least partially fills the central portion 270. The supply of liquid and the gas are carried in this manner up the passages 214 and 220 until both the combustible gas and the supply of 25 liquid reach the manifold 212.

If the apparatus 200 is disposed only partially within the liquid, with at least a portion of the manifold 212 above a surface of the liquid, the combustible gas that entered the manifold 212 may evolve via the apertures 213 and be ignited by, for example, an electronic ignition and flame-sensing assembly, to create a combustible gas 30 flame. The supply of liquid may also exit the manifold 212 in a manner similar to that

of a fountain by being propelled into the space above the liquid, or, alternatively, the supply of liquid may simply exit the manifold 212 and fall back into the liquid. In an alternative embodiment (not shown), a liquid outlet may be provided in a manifold or a liquid assembly so that a supply of liquid may exit the liquid outlet rather than the

5 apertures.

Conversely, if the apparatus 200 is disposed completely below the surface of the liquid, the supply of liquid may exit the manifold 212 into the liquid. The combustible gas may also exit from the manifold 212 via the apertures 213 into the liquid. The combustible gas may then rise to the surface of the liquid and evolve from  
10 the liquid. Once the combustible gas has evolved from the liquid and entered the space above the surface of the liquid, the combustible gas can be ignited to create the combustible gas flame.

Alternatively, instead of swirling the supply of liquid and introducing the gas into a central portion, the gas and supply of liquid may be mixed, either by using a  
15 rotary assembly or by allowing the gas and supply of liquid to mix via the pressure each is under as it enters into the respective intakes. If the mixing method is used, the gas will evolve from the supply of liquid after exiting the manifold to be combusted to create the combustible gas flame or be ignited above the surface of the liquid should the manifold be disposed completely within the liquid.

20 A third example embodiment of an apparatus 300 made in accordance with the present invention is illustrated in Figure 9. The apparatus 300 includes a manifold 312 coupled through a gas passage 318 to a combustible gas source 317. The combustible gas source 317 may be a self-contained unit or may be coupled to a separate source of combustible gas (not shown). In the example embodiment, the gas  
25 source 317 comprises a 1 lb. LP gas cylinder. The apparatus 300 also includes a float 301 on which the manifold 312 and the gas source 317 are positioned. The float 301 is constructed so that the apparatus 300 floats on a surface 302 of a liquid 303. In an example embodiment, the float 301 is made of Styrofoam, although any material that floats may be used.

A pump 315 may also be included on the float 301 and configured so that a pump inlet 321 defined by the pump 315 is in fluid communication with the liquid 303 and a pump outlet 322 defined by the pump 315 opens into a space above the surface 302 of the liquid 303. A passage 320 also defined by the pump 315 connects 5 the pump inlet 321 and the pump outlet 322. The pump 315 may be configured to operate on battery or other alternative power sources, such as solar energy or a direct electrical wiring connection.

The apparatus 300 may operate as follows. Combustible gas is supplied from the gas source 317 through the gas passage 318 to the manifold 312. The 10 combustible gas is discharged from the manifold 312 through one or more apertures 313 defined in a top surface of the manifold 312 and is ignited or continually combusted after ignition to create a combustible gas flame. In addition, the pump 315 may function to pump a supply of liquid from the pump inlet 321, through the passage 320, and out the pump outlet 322, where the liquid may enter the space above the surface 15 302 of the liquid and then fall back into the liquid 303. The liquid may exit the pump outlet 322 in a variety of ways to create the desired effect.

Additional components and/or assemblies may be added to or used in conjunction with the apparatus 100 and 200. For example, an electronic ignition and flame-sensing assembly such as 120, shown in Figure 1, may be utilized, as is known in 20 the art. The electronic ignition may include electrical components such as an electrode to create a spark and thereby ignite the combustible gas to create the combustible gas flame. The flame-sensing portion of the assembly may sense when the combustible gas flame is extinguished and attempt to re-ignite the combustible gas. In addition, the flame-sensing portion may, after a certain time-interval of unsuccessful re-ignition, such 25 as, for example, 5 seconds, turn off the combustible gas supply to avoid excess accumulation of non-combusted gas. Alternatively, if the electronic ignition and flame-sensing assembly 120 is not desired, ignition can be accomplished using a variety of other methods, such as, for example, simply igniting the combustible gas using a lighter or through use of a pilot.

A variety of on-off assemblies may be utilized in conjunction with the electronic ignition and flame-sensing assembly. The on-off assemblies allow the user to turn the apparatus on and off. On-off assemblies may include a switch with on and off positions or a variable switch to allow the user to vary the size of the flame and/or the supply of liquid. In addition, an automatic on-off switch may be employed using, for example, a photoelectric cell. The photoelectric cell may be configured to measure the amount of available light and turn the apparatus on when it is sufficiently dark and turn the apparatus off when it is sufficiently light. Other configurations for on-off assemblies may also be employed.

The apparatuses 100, 200, and 300 may also include an isolation assembly, such as isolation assembly 400 shown in Figures 10 and 11. An isolation assembly may be desirable to segregate the supply of liquid from the liquid in which the apparatus is disposed. For example, the supply of liquid may include materials in the supply of liquid that may not be desirable to allow to mix with the liquid. In addition, it may be undesirable to mix the supply of liquid with the liquid if the supply of liquid is maintained at a higher temperature than the liquid. The isolation assembly 400 may be formed to include a cylindrical wall 405 surrounding a manifold 415 of an apparatus 410. Also included is a base 406 of the isolation assembly 400 that is coupled in a sealing arrangement to an outer surface of the apparatus 410. In this configuration, the isolation assembly 400 isolates a supply of liquid 425 contained within the isolation assembly 400 and circulated through the apparatus 410 from entering a liquid 420 in which the apparatus 410 is generally disposed, thereby minimizing any amount of undesirable material, such as dissolved combustible gas, or thermal energy from entering the liquid 420. In this manner, other fragile components disposed within the liquid, such as, for example, fish or vegetation, can be protected.

One or more flame-enhancing substances may also be added to the liquid or the flame itself to produce desired effects. For example, coloration may be added to the liquid or the supply of liquid to produce a desired color. Also, substances may be introduced into the liquid, the supply of liquid, or the combustible flame itself to vary the color of the combustible flame. For example, flame-enhancing substances such as

sodium or copper may be introduced into the combustible flame to create a flame of a certain color, such as bright orange in the instance of sodium. Other colorants and materials may also be used. In addition, other accent lights, such as, for example, electric lights disposed on the manifold or adjacent the manifold, may also be provided

5 to create a desired effect.

The present invention should not be considered limited to the particular examples or materials described above, but rather should be understood to cover all aspect of the invention as fairly set out in the attached claims. Various modifications, equivalent processes, as well as numerous structures to which the present invention may  
10 be applicable will be readily apparent to those of skill in the art to which the present invention is directed upon review of the instant specification.